Battery Replacement Instructions for 2081, 2081-18 and 2082 and 2083.

- 1. Drill out aluminum rivets around the lid (very easy).
- 2. Drill out Stainless rivets on either side of the battery box. This is best done wth a 1/8" cobalt drill (available at home depot, etc). This will be hard to do with a standard drill.
- 3. Pull of the lid.
- 4. Remove the 2 steel "L" brackets that were held in place by the stainless steel rivets.
- 5. Cut the silicone seal that is holding the battery in place.
- 6. Place the battery on its side, carefully tip up so that the battery slides out onto the work bench.
- 7. Remove the nuts and bolts connecting the lid to the battery.
- 8. Attach the new battery, the red wire to the red terminal and the black wire to the black terminal.
- 9. Insert the battery back into the yellow metal box, making sure it goes in the same configuration that it came out. The battery posts must be away from the "L" bracket attachment point. If this is done backwards, the "L" brackets will not be able to be attached nor will the lid go on properly.
- 10. Push the cardboard shims back in place that came out with the battery.
- 11. If this battery is to be shipped, then reapply a silicone bead around the outside edge of the battery. If it is to be sold within the store, the silicone is not necessary.
- 12. Using the Stainless steel rivets, reattach the L brackets. If you do not have a pop river gun, self tapping screws will work just fine.
- 13. Using the Aluminum rivets, reattach the lid or use self tapping screws.
- 14. Allow 24 hours for the silicone to set before shipping.

Battery Replacement Instructions for 2080

1. Undo the nuts and bolts connecting the battery to the battery harness

Reattach the new battery, attaching the red wire to the red terminal and the black wire to the black terminal.